



3M-Matic™ Replacement Parts

Genuine 3M parts to maintain optimal performance of 3M-Matic™ Case Sealers

Engineered for rugged duty with steel construction and epoxy powder painted surfaces, 3M-Matic™ Case Sealers still have parts that wear and need occasional replacement. 3M maintains stock of a full range of replacement parts from typical wear parts such as blades, belts, and springs to safety labels to bushings and cylinders. With over 5000 stocked SKUs, replacement parts are available for prompt delivery to your location whether you are doing preventive maintenance or rebuilding a 3M-Matic™ Case Sealer after years of service.

Regular preventive maintenance of your equipment and quality parts are keys to performance of both newer case sealers or models that have been running for 30 years.



Stock #	Description
---------	-------------

Blades: Crushed ground carbon steel serrated blades for clean reliable cutting of packaging tape



78-8017-9173-8	3M™ Blade for 2" 3M™ AccuGlide™ Taping Head 2+
78-8028-7899-7	3M™ Blade for 3" 3M™ AccuGlide™ Taping Head 2+

Belts: Laced for easy replacement and guide rib for accurate tracking



78-8070-1531-4	3M™ Belts for 3M-Matic™ Case Sealers 200a/200a3, 700a/700a3, 700r/700r3
78-8052-6722-2	3M™ Belts for 3M-Matic™ Case Sealers 700aks, 700rks
78-8076-5452-6	3M™ Belts for 3M-Matic™ Case Sealers 800a/800a3
78-8094-6447-8	3M™ Belts for 3M-Matic™ Case Sealers 800r/800r3

To order, call 1-800-344-9883 or contact your local authorized 3M-Matic™ Case Sealing distributor.

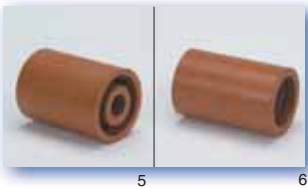
Stock #	Description
---------	-------------

Springs: Specifically designed and tested for 3M™ AccuGlide™ Taping Heads to provide correct forces for tape application



78-8070-1273-3	3M™ Lower Extension (Black) Spring for 3M™ AccuGlide™ Taping Head 2+
78-8070-1274-1	3M™ Upper Extension (Silver) Spring for 3M™ AccuGlide™ Taping Head 2+
78-8052-6602-6	3M™ Cutter Spring for 3M™ AccuGlide™ Taping Head 2+
78-8113-7030-9	3M™ Torsion Spring for 3M™ AccuGlide™ Taping Head 2+

Rollers: Urethane rollers for enhanced applying and buffing of tape on cartons



78-8057-6179-4	3M™ 2" Applying Roller for 3M™ AccuGlide™ Taping Head 2+
78-8057-6178-6	3M™ 2" Buffing Roller for 3M™ AccuGlide™ Taping Head 2+
78-8057-6181-0	3M™ 3" Applying Roller for 3M™ AccuGlide™ Taping Head 2+
78-8057-6180-2	3M™ 3" Buffing Roller for 3M™ AccuGlide™ Taping Head 2+

Motors: Years of performance with 3M-Matic™ Case Sealers

With normal use, the gear motors run reliably usually for the service life of the case sealer. Replacements are available for the unusual circumstance.



78-8070-1522-3	Bodine Gear Motor (115v, 60Hz) for 3M-Matic™ Case Sealers 200a/200a3, 700a/700a3, 700r/700r3, 800a/800a3, 800r/800r3
78-8091-0596-4	Bodine Gear Motor (115v, 60Hz) for 3M-Matic™ Case Sealers 700aks, 700rks

Warranty: Please remember that many factors can affect the use and performance of 3M-Matic™ case sealing equipment in a particular application. User is responsible for determining whether the equipment is suitable for user's method of application and fit for user's particular purpose. 3M warrants that its case sealers and taping heads meet the applicable 3M specifications for the products at the time of shipment. Individual types of equipment and taping heads may have additional warranties as stated on applicable product packages, package inserts, or equipment manuals. THE WARRANTY STATED ABOVE IS MADE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE AND ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE.

Limitations of Remedies and Liability: If any part of the 3M-Matic™ case sealing equipment is proved to be defective within its specified warranty period. THE EXCLUSIVE REMEDY, AT 3M'S SOLE OPTION, SHALL BE TO REPAIR OR REPLACE THE DEFECTIVE PART. If 3M is unable to repair or replace the part within a reasonable time after receipt thereof, 3M, at its option, will replace the equipment or refund the purchase price. Except where prohibited by law, 3M will not be liable for any loss or damage arising from any 3M product or equipment, whether direct, indirect, special, incidental, or consequential, regardless of the legal theory asserted, including breach of warranty, breach of contract, negligence, or strict liability.



**Industrial and Transportation Business
Industrial Adhesives and Tapes Division**

Bldg. 21-1W-10
900 Bush Ave.
St. Paul, MN 55106
1-800-362-3550
www.3M.com/packaging

3M, 3M-Matic and AccuGlide are trademarks of 3M Company.

Printed in U.S.A.
© 3M 2007
70-0710-0355-5